

Capacity Expansion

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Capacity Expansion

Objective of Presentation:

- **Show economics of capacity expansion**
- **Stress contrasting implications of**
 - **Economies of scale (expand bigger) and**
 - **Discount rate (expand smaller)**
- **Explore optimal expansion policies**
 - **Deterministic condition: base case**
 - **Uncertain condition: what implications?**
- **Make connection to Flexibility in Design**

Thought Problems

- Capacity Expansion is a form of flexibility
- To what extent is garage case general?
 - Do expansions always require prior design? NO
 - Do later modules cost more? NO, sometimes less
- If all modules cost the same, what should our expansion policy be? Build as Needed?
- Why should we build in advance (apart from implementation time)? Economies of Scale!
- Keep these thoughts in mind...

Base case

- Given a system with known capacity
- For which we anticipate continued steady growth over indefinite future

Year	0	1	2	3	4	5	6	...	N
Demand increase	0	5	10	15	20	25	30	...	5N

- The question is:
What size of capacity addition
minimizes present costs ?

Implication of 'infinite' horizon

- If growth is steady (e.g.: constant annual amount or percent),
- Does optimal policy change over time?

- Policy should not change -- Best policy now should be best at any other comparable time
- If we need addition now, and find best to add for N years, then best policy for next time we need capacity will also be an N year addition
- Best policy is a repetitive cycle

Cost assumptions

- Cost of Capacity additions is:
 - Cost = K (size of addition)^a
 - If $a < 1.0$ we have economies of scale
- Cost of a policy of adding for N years, C(N), of growth annual growth "Δ" is:
 - Initial investment = $K (N \Delta)^a$
 - Plus Present Values of stream of future additions. Value in N years is C(N) **WHY?**
 - $C(N) = K (N \Delta)^a + e^{-rN} C(N)$
 - $C(N) = K (N \Delta)^a / [1 - e^{-rN}]$

If Constant Economies of Scale

- This means exponent $a = 1$
- Thus for example

Year	0	1	2	3	4	5	6	...	N
Demand Increase	0	5	10	15	20	25	30	...	5N
Capacity Addition	15			15			15	...	
Proportional Cost	15			15			15	...	
Present Value at 10% = $C(t=0) + C/r$ (for period)	15 + 15/(0.33)								
	= 60								

- Present Value for cyclical payments in Excel is:
= PV(DR over cycle beyond year 0, number of cycles, amount/cycle)
- How does present cost vary over longer cycles?

Optimal policy in linear case

- The general formula for the present value of a series of infinite constant amounts is:
 $PV = (\text{Constant Amount}) [1 + 1 / (\text{DR over period})]$
- In linear case:
 - > Constant Amount = $K (N \Delta)$
 - > DR over period = N (annual DR)
 - > $PV = K(N \Delta) [1 + 1 / N \text{ (annual DR)}] = K(\Delta) [N + 1 / \text{(annual DR)}]$
- In this case, contributions of future cycles is irrelevant. Only thing that counts is first cost, which $[= f (N \Delta)]$ that we minimize.

Consider diseconomies of scale

- In this case, it is always more expensive per unit of capacity to build bigger – that is meaning of diseconomies of scale
- Thus, incentive to build smaller
- Any countervailing force?

- No !
- In this case, shortest possible cycle times minimize present costs

... and economies of scale?

- Economies of scale mean that bigger plants => cheaper per unit of capacity
- Thus, incentive to build larger
- Any countervailing force?

- Yes! Value of deferring expenses...
- Economies of scale are a power function so advantage of larger units decreases, while they cost more now
- Best policy not obvious

Manne's analysis

- Alan Manne developed an analytic solution for the case of constant linear growth
- Reference:
Manne, A. (1967) Investments for Capacity Expansion: Size, Location and Time-phasing, MIT Press, Cambridge, MA

Details of Manne's analysis (1)

- Cost of Stream of replacement cycles is:
$$C(N) = K (N \Delta)^a + e^{-rN} C(N)$$
- Thus: $C(N) = K (N \Delta)^a / [1 - e^{-rN}]$
- This can be optimized with respect to N, decision variable open to system designer

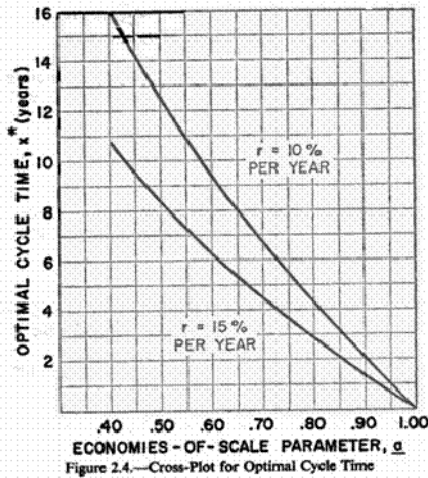
Details of Manne's analysis (2)

- It's convenient to take logs of both sides
$$\log [C(N)] = \log [K (N \Delta)^a] - \log [1 - e^{-rN}]$$
$$= \log [N^a] + \log [K (\Delta)^a] - \log [1 - e^{-rN}]$$
$$d(\log [C(N)]) / dN = a/N - r / [e^{-rN} - 1] = 0$$
- So: $a = rN^* / [e^{-rN^*} - 1]$
- Optimal cycle time, N^* , determined by (a, r) which are the known factors
-- for assumed conditions

Key results from Manne

- There is an optimal cycle time...
- It depends on
 - Economies of scale: lower "a" → longer cycle
 - Discount rate: higher DR → shorter cycle
- It does not depend on growth rate!
- Higher growth rate → larger units
- However, this is driven by cycle time
Capacity addition = (cycle time)(growth rate)

Here's the picture (from Manne)



Interpretation:

1. Optimal cycle time defines increment size = growth \times yrs

2. Higher discount rate (r)
 \Rightarrow smaller increments
EoS Savings are discounted

3. Greater EoS (smaller a)
 \Rightarrow larger increments
EoS Savings more important

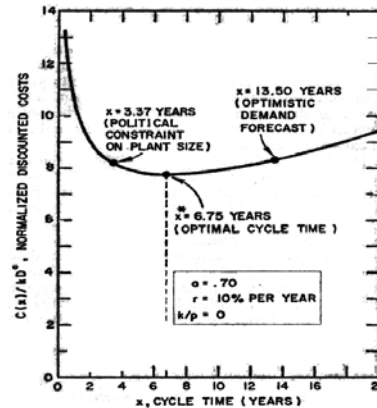
Note: Best EoS factor ~ 0.6
Generally, " a " is higher

Graphical View of Results

- Manne's present costs versus cycle time
 - steep for small cycle times
 - quite flat at bottom and for larger cycle times
- See following figure...
- What are implications?

Sensitivity of results (Manne)

- Total Cost vertically
- Cycle Time, N , horizontally
- Optimum is flat, around 6.75 years for $a = 0.7$ and $r = 0.1 = 10\%$



Applications of M's Analysis

- Still widely used
- In industries that have steady growth
- In particular in Electric power
- See for example
- Hreinsson, E. B. (2000) "Economies of Scale and Optimal Selection of Hydropower projects," Proceedings, Electric Deregulation and Restructuring of Power Technologies, pp. 284-289.
-- An application for Iceland

Design implications

- For industries with Economies of Scale,
- Which are they? and why?
- Electric power, chemical processes
- For conditions assumed (constant steady growth forever) ...
 - Small plants (for small N) are uneconomical
 - Optimum size in range of between 5 and 10 years
 - Corresponding to maybe 30 to 50% expansion
 - Results not especially sensitive to higher N
 - Which is good because forecasts not accurate.

What if assumptions wrong? (1)

- Growth assumed “for ever” ...
- Is this always so?
- Not always the case:
 - Fashion or technology changes
 - Examples –
 - * Analog film -- once digital cameras came in
 - * Land lines – once everyone had cell phones

What if assumptions wrong? (2)

- **Growth assumed steady...(no variability)**
- **Is this always so?**

- **Generally not correct.**
 - **Major economic cycles are common**
 - **Examples:**
 - ✱ **Airline industry**
 - ✱ **Consumer goods of all sorts**
 - ✱ **Industrial products....**

Optimal policy if growth stops, decreases

- **What is the risk?**
- **Building capacity that is not needed**

- **What can designer do about it?**
- **Build smaller, so less reliance on future**

- **What is the cost of this policy?**
- **Tradeoff: higher cost/unit for small plants
(when operating at capacity!!) versus
saving by not paying for extra capacity**

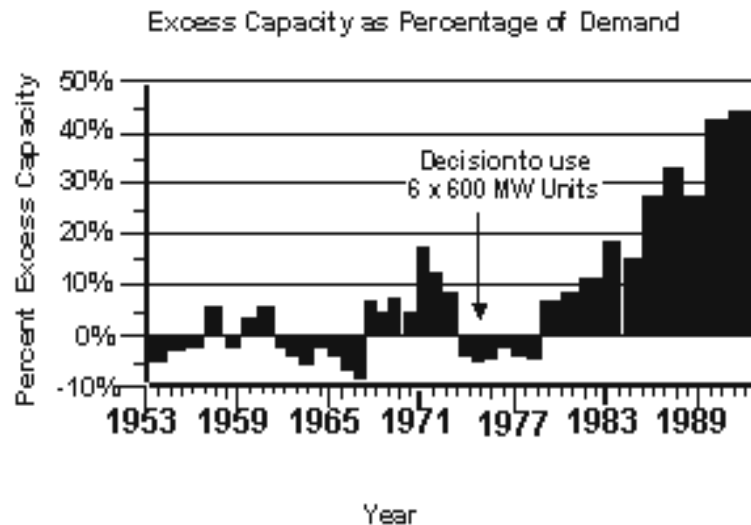
Take-aways for discussion so far

- **If no economies of scale (EoS), do not build in anticipation of demand: expand as needed**
- **If EoS, there is a reason to build for anticipated needs – for next 5 to 10 years**
- **Size depends on discount rate, “a” factor**
- **Uncertainty => smaller increments**
- **Point often missed – see example**

Example: Power in S. Africa

- **Eskom, power generator for South Africa, adopted Manne’s model in mid-1970s**
- **They committed to units of 6 x 600 MW**
- **This led them to over 40% overcapacity within 15 years – an economic disaster!**
- **Aberdein, D. (1994) “Incorporating Risk into Power Station Investment Decisions in South Africa, S.M. Thesis, MIT, Cambridge, MA.**

Expansion of Established Industry Power Station Investment in South Africa



Why did oversupply persist?

- Build up of oversupply was not sudden, lasted over a decade
- Why did system managers let this happen?
- Not clear. Some likely explanations:
 - Managers committed to plan – thus it was too shameful to admit error of fixed plan
 - They had locked themselves in contractually – no possibility to cancel or defer implementation
- In any case, system was inflexible

What could have been done?

- **They would have been better off (less unnecessary or premature construction) if they had:**
 - **not committed themselves to a fixed plan, but had signaled possibility of change**
 - **contractual flexibility to cancel orders for turbines, defer construction (they would have had to pay for this, of course)**
 - **Planned for smaller increments**
- **In short, they should have been flexible**

Recap Capacity Expansion Problem

- **How should system designers “grow” the system over time?**
- **Main tensions:**
 - **For early build – if economies of scale**
 - **For delays –**
 - * **defer costs, lower present values**
 - * **resolution of uncertainties**
- **Need for flexible approach**

Summary

- **Capacity Expansion Issue is a central problem for System Design**
- **Deterministic analysis offers insights into major tradeoffs between advantages of economies of scale and of deferral**
- **In general, however, the uncertainties must be considered**
- **A flexible approach is needed**
 - **How much? In what form?**
- **This is topic for rest of class**